

**TFDC610: TERRAFIRMA DOUBLE CARDAN FRONT PROPSHAFT****DEFENDER 90 / 110, DISCOVERY 1 – 1994 TO 2007 – 300TDI / V8 / TD5****FITTING INSTRUCTIONS**

1. Park the vehicle on flat level ground, chock all four wheels front and back.
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3. Raise one front wheel just enough to clear the ground then support the axle and vehicle on axle stands.
4. Undo the four nuts and bolts at the front diff end of the front propshaft. It will be easier to work round all four nuts and bolts with the vehicle out of gear, the handbrake off and one front wheel off the ground so the propshaft is free to rotate.
5. Undo the four nuts and bolts at the front out-put flange of the transfer box.
6. The propshaft may need a gently tap with a soft faced hammer, when loose remove the front propshaft.
7. Clean the flat surface on the transfer box and front diff flanges.
8. Lift the new propshaft up into place.
9. It is recommended to fit the new propshaft with new nyloc nuts and bolts (part numbers NZ606041L & 509045P).
10. Fit the new bolts through the transfer box out-put flange and then through the new propshaft fit the new nyloc's and then tighten.
11. Fit the new bolts through the diff flange and then through the new propshaft fit the new nyloc's and then tighten.
12. Grease the U.J's and the slider.
13. Lower the vehicle off of the axle stands.



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