

**TF895WB: TERRAFIRMA ALUMINIUM STEERING GUARD****DISCOVERY 2 – COMPATIBLE WITH WINCH BUMPERS (USE TF895)****FITTING INSTRUCTIONS**

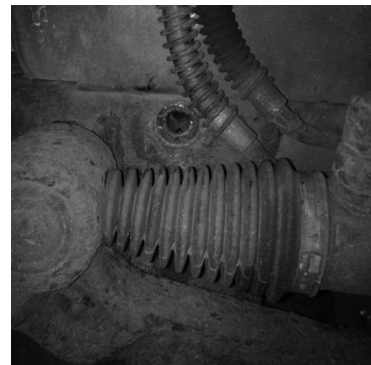
Remove the radiator grill, this allows access to the bumper bolts.

Remove the three screws holding the lower bumper valance to the support bar.

Remove the bumper bolts and discard the bumper support bar.

Replace the upper bumper bolts.

Remove the upper front steering box bolt; you may have to jack the chassis up if your vehicle has ACE. (See photo right)



Mount the R/H plate (with return pointing inward) this mounts using the lower bumper bolt and the front upper steering box bolt. (See photo left)

Leave these loose for now.

Mount the L/H plate; again with the lower bumper bolt and the front upper bolt hole (behind the plastic access plate) use the M12 x 100 in this hole.

Although it's tight it is possible to get the washer and nut on. (Photo on right viewed from underneath)



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Next offer up the main blade and bolt up using the button head bolts in the six rear-most bolt holes.

Use the short hex head bolts in the front holes as it's easier to get in with a spanner when holding them.

Centre the guard checking it is even at both sides and in line with the rear of each of the side plates. Fully tighten all bolts starting with the blade bolts first, then working up to the side plate mounting bolts.



Finally you need to secure the lower valance there are two ways to do it one is to use a drill with an 8mm socket attachment and simply drill the screw through the blade or if you don't have that facility then drill a 3mm hole through the guard and then drive the self-drilling screws through the plate with the ratchet and 8mm socket.



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