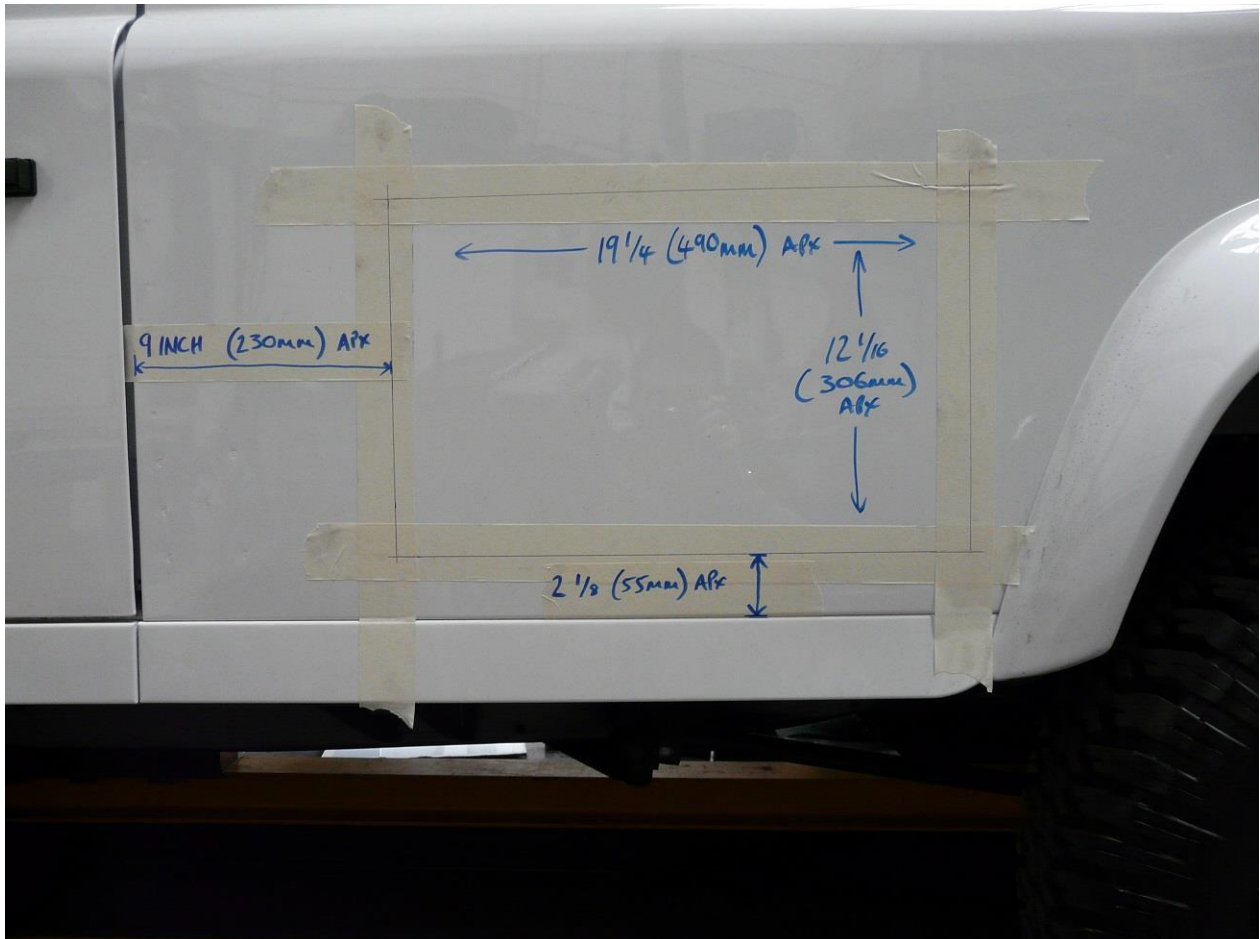




**TF887: TERRAFIRMA STAINLESS STEEL SIDE LOCKER**  
**DEFENDER 110 – HARD TOP / PICK UP**  
**FITTING INSTRUCTIONS**

Due to the hand built qualities of the Defender it is not possible to tell you exactly where to cut the hole as the reference points may be different from vehicle to vehicle.

Please use the below image as to a guideline for placement of the rear locker.



The key to fitting the rear locker is masking tape, a ruler, tape measure and a pen. You can accurately measure out where you want to cut the vehicle and check the box and cut lines for a tight fit and for square.

Please note that any dimensions within the images are approximate only.

Each box to be fitted should be measured individually so these dimensions can be altered. Also please note that all vehicles differ slightly and all cut lines should be thoroughly checked and re checked before any final cuts and alterations are made to any vehicle.

Always check there is space behind the cutting surface to allow the box to fit and it doesn't foul any part of the vehicle.

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**TF887  
DEF110  
HT / PU**

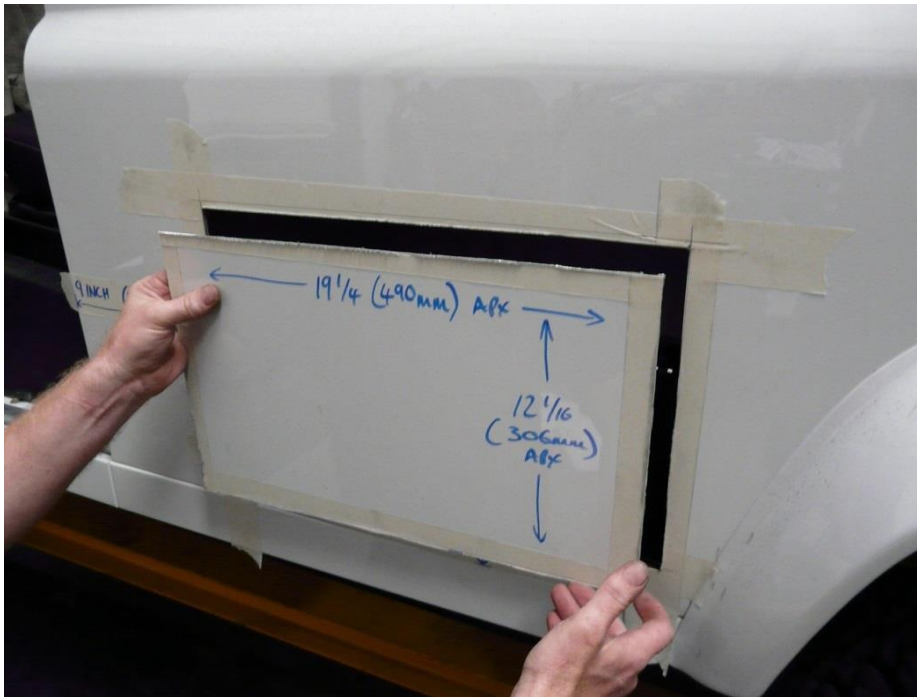


**Measure, measure again then measure again before cutting!**



Once you have measured and checked, measured and checked again and you are happy an ultra-thin metal cutting disc is recommended, but take extra care at the corners and be careful of the heat generated.

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Once the area has been prepared for the locker then it should be fixed in place using the fastenings provided.



Some fitters like to use a small amount of bond between the mating surface's, should you wish to do the same please use a suitable bond compatible with all materials.

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Due to the thickness of the rubber seal used to prevent water and dust ingress into the locker the door will require force to close initially, this should get a little easier after time.

**Final note - Measure, measure again then measure again before cutting!**

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