



TF868V8: TERRAFIRMA STEEL GEARBOX GUARD

DISCOVERY 2 - V8 ENGINES ONLY

FITTING INSTRUCTIONS

Put the car into gear or park and apply the hand brake.

The guard mounts at the rear to the main gearbox cross member and at the front to the chassis cross member.

Using an assistant offer up the guard so it sits between the down pipes and locates over the two cross members.

Mark the positions of the holes and remove guard.

Using the pen marks as reference drill fully thorough both outer skins of the cross members.

Offer up the guard and using the M8 bolts with the thick washer on the underside of the plate assemble. Leaving the bolts loose check the fit of the guard making sure it doesn't rub on any moving or vibrating parts.

Check to ensure for clearance and then fully tighten all bolts.

NOTE: This transmission guard is designed to fit Discovery 2 V8 engined vehicles only.



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