



TF868: TERRAFIRMA STEEL GEARBOX GUARD

DISCOVERY 2 - TD5 ENGINES ONLY

FITTING INSTRUCTIONS

Put the car into gear or park and apply the hand brake.

The guard mounts at the rear to the main gearbox cross member and to the front radius arm to chassis mounting bolts.

Using an assistant offer up the guard so that the rear bend on the guard locates on the back of the gearbox cross member. Mark the holes using a marker pen.

Using the pen marks as reference drill fully thorough both outer skins of the cross members.

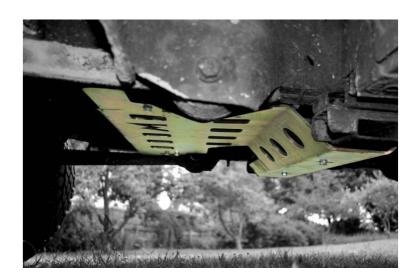
Remove the nuts from the bolts that hold the front radius arms to the chassis and fit the supplied front mounting brackets with the returns pointing forwards and inwards.

Offer up the guard with the small brackets on touching the top of the guard at the front, using the long bolts with large washers, locate though the guard and the drilled holes, secure the bolts on the top of the cross member with a small washer and Nyloc nut- do not tighten yet!

Using the short bolts locate these though the brackets you previously fitted to the radius arm bolts. These should have washers either side of the plate and Nyloc nut.

Check to ensure for clearance and then fully tighten all bolts.

NOTE: This transmission guard is designed to fit Discovery 2 TD5 engined vehicles only.



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