



**TF868: TERRAFIRMA STEEL GEARBOX GUARD**

**DISCOVERY 2 – TD5 ENGINES ONLY**

**FITTING INSTRUCTIONS**

Put the car into gear or park and apply the hand brake.

The guard mounts at the rear to the main gearbox cross member and to the front radius arm to chassis mounting bolts.

Using an assistant offer up the guard so that the rear bend on the guard locates on the back of the gearbox cross member. Mark the holes using a marker pen.

Using the pen marks as reference drill fully thorough both outer skins of the cross members.

Remove the nuts from the bolts that hold the front radius arms to the chassis and fit the supplied front mounting brackets with the returns pointing forwards and inwards.

Offer up the guard with the small brackets on touching the top of the guard at the front, using the long bolts with large washers, locate though the guard and the drilled holes, secure the bolts on the top of the cross member with a small washer and Nyloc nut- do not tighten yet!

Using the short bolts locate these though the brackets you previously fitted to the radius arm bolts. These should have washers either side of the plate and Nyloc nut.

Check to ensure for clearance and then fully tighten all bolts.

**NOTE: This transmission guard is designed to fit Discovery 2 TD5 engined vehicles only.**



WARRANTY & DISCLAIMER - Terrafirma products are warranted free from defects in materials and workmanship for a period of 12 months from the date of retail invoice. Terrafirma does not warrant that the products manufactured or marketed by it comply with the laws of the country where those goods are purchased or used. It is the sole responsibility of the purchaser to ascertain whether products being purchased, or the fitting of those products to any other object, comply with local laws. This warranty covers structural defect and workmanship but does not cover finishes, labour charges for removal or refitting, freight costs, accident damage, misuse or abuse, damage due to incorrect or improper fitment or application, modified product, faulty design or consequential damage of any kind. Damage or defects caused by collision, alteration, improper installation, road hazards, adverse conditions or usage for any other purpose other than normal private usage are not covered by this warranty. Terrafirma shall not be liable for any other claim relating to the use of the product and any indirect special or consequential damage or injury to any person, company or other entity. All claims must be accompanied by the original retail invoice and should be submitted to the supplying Allmakes 4x4/Terrafirma distributor. This warranty covers only the replacement of the product or part concerned. The decision remains solely at the discretion of Allmakes Ltd. The information contained in this catalogue was correct at the time of going to press. Allmakes/Terrafirma and its associated companies reserve the right to alter the range and any product specifications without notice. Always consult your Allmakes/Terrafirma distributor for the latest product information and specifications. The Terrafirma range of products is constantly being evaluated for enhancement and improvement to make sure the level of quality and performance is as expected.