

**TF863: TERRAFIRMA ALUMINIUM FUEL TANK GUARD****DISCOVERY 1****FITTING INSTRUCTIONS**

1. Ensure the fuel tank is as empty as possible.
2. Disconnect the rear anti roll bar if fitted, from the chassis brackets and swing down out of the way.
3. Offer the fuel tank guard into place to understand how it fits.
4. The guard mounts over the existing fuel tank cradle using the existing bolts.
5. carefully support the tank and remove the cradle bolts.
6. Make sure the tank stays in place.
7. Position the fuel tank guard into place by carefully swapping the tank support.
8. Re-fit the original cradle bolts and tighten into place.
9. Re-attach the rear anti roll bar.

NOTE: Spacers may be required if the anti-roll bar fouls the tank guard!



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