

**TF857: TERRAFIRMA ALUMINIUM TRANSMISSION GUARD****DEFENDER 90 / 110 / 130 - 300TDI & TD5 ENGINES ONLY****FITTING INSTRUCTIONS**

1. Offer the transmission guard up to the chassis below the gearbox and in front of the hand brake drum with the 4 holes in the guard to the front of the vehicle.
2. The vertical mounting brackets of the guard will line up with pre drilled holes in the chassis.
3. Swing the guard up until it touches the gearbox cross member.
4. Mark and drill the gearbox cross member and bolt the guard up solid to the chassis.
5. Make sure that no part of the drivetrain fouls with the guard.



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