



TF829: TERRAFIRMA ALUMINIUM STEERING & SUMP GUARD

DISCOVERY 4

FITTING INSTRUCTIONS

Kit contains

- 1x Underbody Guard
- 2 x Chassis Brackets (handed)
- 2x Striker Plate (handed)
- 1x Bolt pack
- 2x Spacers

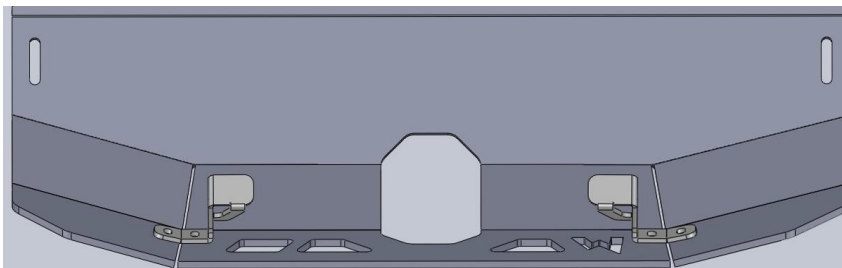
Instructions

Remove standard engine & sump under trays, towing point cover and underwings if fitted

Mark and drill front cross member with for 12mm holes at 870 Centres.



Lying on your back, attach the chassis plates with the bottom of the 'L' brackets facing rearwards. Using the M8 bolts, place bolts into the holes in the bumper support. Use washers on the bolt head and between the bracket and the Nyloc nut.



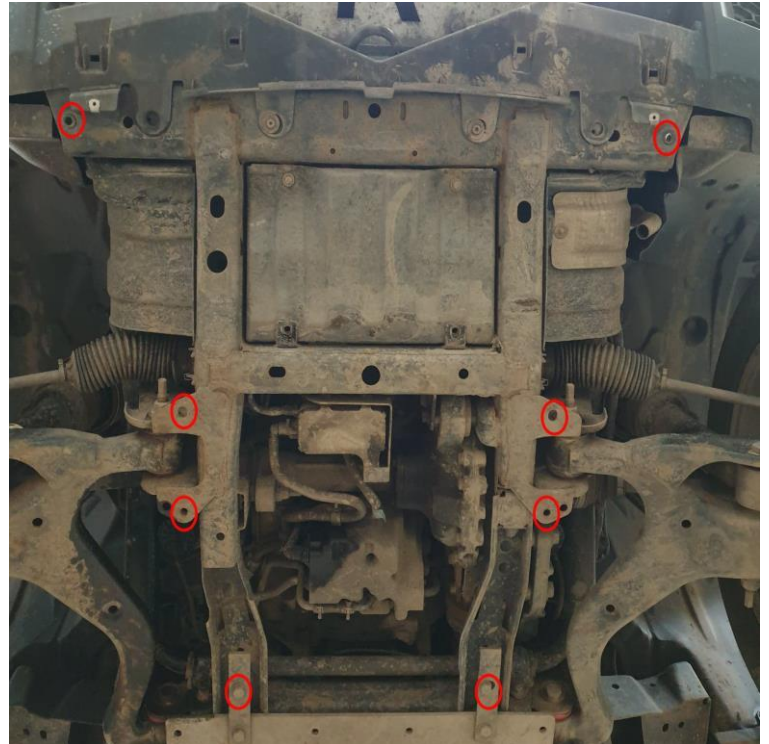
Attach striker brackets to the main guard with M8 Button head bolts

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Offer up into position, bolt in place at points shown right.

Position spacers between the guard and the chassis on the top two points utilising the cross member holes you drilled earlier. Use the longer M10 bolt at these points.



Leave bolts loose to allow you to centralise the guard and position it fully front to back. When happy tighten the guard



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