

**TF575: TERRAFIRMA EXTREME REAR LOWER BODY CORNERS****DEFENDER 110****FITTING INSTRUCTIONS**

1. Put the car into gear or park and apply the hand brake.
2. Identify the correct Terrafirma extreme lower body corner for the side you are working on.
3. Remove the rear lower lamp, usually indicator. Remove the rear lower reflector if fitted below the lamp.
4. Offer up the Terrafirma extreme lower body corner to the car using the mounting points and holes for the lamp to guide you on correct location.
5. Make sure the large round cut outs in both the extreme body corner and the car are the same and the small mounting hole for the fixing screw and correct. These are your starting point datum so need to be right.
6. Measure the distance from the smaller hole to the top of the extreme body corner and then mark this on the car, this will give you the top line. Double check this is correct.
7. With something that won't damage the paintwork, draw a line along the rear wing from the point you have marked towards the wheel arch. Make sure this is straight, this will be the top line of the extreme body corner, do not cut along this line! Double check this is correct.
8. Measure down from the top edge of the extreme body corner to the first inwards fold, transfer this measurement on to you wing and measure down from the initial top line, draw a second line, this lower second line will be the cut line so double check, make sure you are happy and then check again.
9. Undo at least the rear half of the clips and bolts that hold the rear wheel arch / eyebrow to the wing and free it from the rear most part of the wing.
10. Double check all your measurements an that the lines are correct and straight then cut along the lower line to the rear body capping.
11. The rear body capping and the rear most panel will also need to be trimmed. Don't cut too much in one go, keep offering the extreme body corner up so you get the correct fit.
12. With the extreme body corner now in place, re-fit the rear lamp and rear reflector.
13. Make sure the extreme body corner is in the correct position, mark and drill the mounting holes, these are then best secured with rivets. When the extreme body corner is securely fitted the rear wheel arch / eyebrow needs to be put back into place, it will then need to be marked and trimmed to follow the desired line that you want. Double check all your lines before you cut.
14. Repeat the procedure for the second side.

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