



TF556: TERRAFIRMA REPLACEMENT SILENCER PIPE

DISCOVERY 1 – 1991-1998 – 3.9 EFI

FITTING INSTRUCTIONS

1. Put the car into gear or park and apply the hand brake.
2. Ensure the exhaust system is cold.
3. Spray some WD-40 or a similar penetrating fluid on the nuts of the clamps and leave to soak.
4. Loosen and remove the nuts on the clamps and on the U bolts.
5. Remove the exhaust from the rubber mounting hangers.
6. Remove the centre section of exhaust – 2 bolt flange at the front where it meets the downpipe Y-piece and a 3 bolt flange at the rear.
7. TF556 comes with a 2 bolt flange at the front but flange at the rear. It's longer than standard, you need to cut the 3 bolt flange off the front of the rear silencer section as close to the flange as possible, this enables a sliding joint between TF556 and the front of the rear silencer. **You'll need to purchase a 62-65mm u-shaped exhaust clamp to hold the two parts together.**
8. Before fitting the new centre section inspect the rubber mount hangers and replace if worn, put a dab of rubber grease on the mounting holes and refit to the car.
9. Clean the mating surfaces of the old exhaust and apply a suitable exhaust assembly paste.
10. Apply some suitable exhaust assembly past to the mating surfaces on the new part.
11. Refit the two parts at the sliding joint.
12. Fit into the rubber mounts.
13. Line up the two sections and fit the clamp and tighten the bolts, tighten the U bolt over the sliding joint.
14. Make sure the exhaust system isn't touching any other part of the chassis or drivetrain and the start the engine. Carefully check all joints for leaks.



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