

**TF552: TERRAFIRMA REPLACEMENT SILENCER PIPE****DEFENDER 90 – 1997-1998 – 300TDI****FITTING INSTRUCTIONS**

1. Put the car into gear or park and apply the hand brake.
2. Ensure the exhaust system is cold.
3. Spray some WD-40 or a similar penetrating fluid on the nuts of the clamps and leave to soak.
4. Loosen and remove the nuts on the clamps and on the U bolts.
5. Remove the exhaust from the rubber mounting hangers.
6. Slide apart at the sliding exhaust joint.
7. Remove the centre section of exhaust.
8. Before fitting the new centre section inspect the rubber mount hangers and replace if worn, put a dab of rubber grease on the mounting holes and refit to the car.
9. Clean the mating surfaces of the old exhaust and apply a suitable exhaust assembly paste.
10. Apply some suitable exhaust assembly past to the mating surfaces on the new part.
11. Refit the two parts at the sliding joint.
12. Fit into the rubber mounts.
13. Line up the two sections and fit the clamp and tighten the bolts, tighten the U bolt over the sliding joint.
14. Make sure the exhaust system isn't touching any other part of the chassis or drivetrain and the start the engine. Carefully check all joints for leaks.

WARRANTY & DISCLAIMER - Terrafirma products are warranted free from defects in materials and workmanship for a period of 12 months from the date of retail invoice. Terrafirma does not warrant that the products manufactured or marketed by it comply with the laws of the country where those goods are purchased or used. It is the sole responsibility of the purchaser to ascertain whether products being purchased, or the fitting of those products to any other object, comply with local laws. This warranty covers structural defect and workmanship but does not cover finishes, labour charges for removal or refitting, freight costs, accident damage, misuse or abuse, damage due to incorrect or improper fitment or application, modified product, faulty design or consequential damage of any kind. Damage or defects caused by collision, alteration, improper installation, road hazards, adverse conditions or usage for any other purpose other than normal private usage are not covered by this warranty. Terrafirma shall not be liable for any other claim relating to the use of the product and any indirect special or consequential damage or injury to any person, company or other entity. All claims must be accompanied by the original retail invoice and should be submitted to the supplying Allmakes 4x4/Terrafirma distributor. This warranty covers only the replacement of the product or part concerned. The decision remains solely at the discretion of Allmakes Ltd. The information contained in this catalogue was correct at the time of going to press. Allmakes/Terrafirma and its associated companies reserve the right to alter the range and any product specifications without notice. Always consult your Allmakes/Terrafirma distributor for the latest product information and specifications. The Terrafirma range of products is constantly being evaluated for enhancement and improvement to make sure the level of quality and performance is as expected.