



**TF534: TERRAFIRMA SKELETON SHOCK TURRETS**

**DISCOVERY 2**

**FITTING INSTRUCTIONS**

1. Put the car into gear or park and apply the hand brake, loosen the front wheel nuts, raise vehicle on a jack and then support the front axle on axle stands.
2. Remove the front wheels.
3. Undo the 2 bolts securing the bottom of the shock absorber.
4. Undo the 4 nuts securing the shock absorber turret to the chassis bracket then Pull the turret and shock absorber out through the hole in the inner wing.
5. Undo and remove the bolt through the top of the shock absorber and then remove the shock absorber from the turret.
6. Re-fit the shock absorber in to the new Terrafirma skeleton turret, and then replace and tighten the top bolt.
7. The slots in the turret base plate can be orientated towards the front or the rear of the vehicle unless remote reservoir shock absorbers are being fitted in which case the slots need to be at the rear to provide access for the reservoir hose.
8. Lower the turret and shock absorber back through the hole in the inner wing, fit the washers and nuts and tighten down the turret onto the chassis bracket.
9. Pull the lower part of the shock down to the spring seat and re-fit and tighten the 2 bottom securing bolts.
10. When both sides are done refit the wheels lower the car off of the axle stands and torque the wheel nuts correctly.



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