

**TF225: AIR TO COIL CONVERSION – DISCOVERY 2****STANDARD RIDE HEIGHT WITH REAR SPRINGS****FITTING INSTRUCTIONS**

1. Put the car into gear or park and apply the hand brake.
2. Using an Autologic or Test Book, de-pressurise the air suspension.
3. Lift the rear of the Discovery and use axle stands to support the vehicles chassis.
4. Remove the wheels and use to support the axle.
5. Remove clips from air spring then push down on spring and take off the air line. Take care of compressed air.
6. Turn spring and remove from the axle.
7. Find the 2 holes for the spring seat retaining bolts. To facilitate an easy installation, run a 10mm x 1.5 tap through these holes.
8. Place lower spring seats into position.
9. Jack up the axle to remove the tension from the shock absorber. Take away the lower bolt and disconnect the ABS sensor lead from the bracket.
10. Place the upper spring isolator to the top of the spring. The tighter coils of the spring should be at the top.
11. Lower the axle so the spring can be installed.
12. Raise the axle ensuring the spring stays in place. Next install the shock absorber and re-connect ABS sensor lead.
13. Repeat procedures for the other side of the Discovery.
14. When both sides are done refit wheels lower the car off of the axle stands and torque the wheel nuts correctly.
15. Use the Autologic or Test book to disable the air springs by reprogramming the slabs computer to coil springs.

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