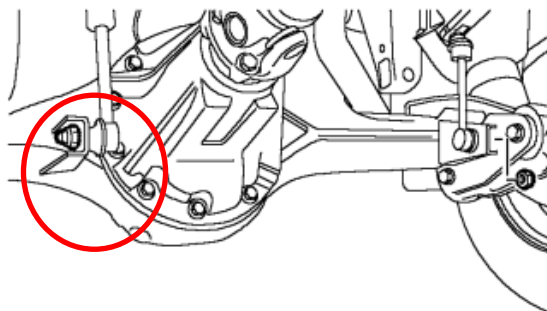


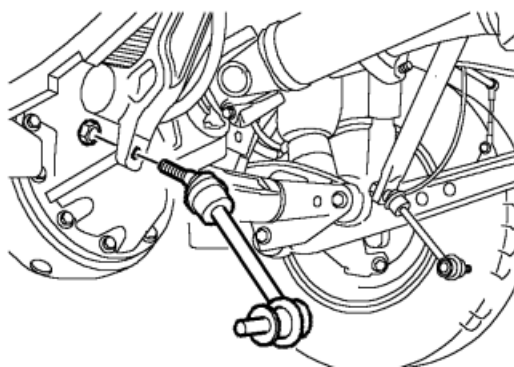
**TF220: TERRAFIRMA ANTI-ROLL BAR LINKS – SUITABLE FOR 2” – 3” LIFT****DISCOVERY 2****FITTING INSTRUCTIONS****Models with SLS:**

**WARNING:** Ensure the air suspension system is made safe before commencing work. Otherwise, the chassis may lower onto the bump stops during repair.

1. Raise vehicle on ramp.
2. Starting with the rear axle. Remove nuts securing anti-roll bar links to axle. Release links from axle.



3. Pull torsion bar down for access to actuator.
4. Remove nut securing anti-roll bar link to long arm and remove link.



5. Install the new anti-roll bar links into the long arm / anti-roll bar.



6. **Secure using the new locking nut. 50 Nm (37 lb. ft.)**
7. Push the torsion bar back up to its original position. Install the new link rod into the axle and secure with the new locking nut provided. Ensure the washer is in place on the lower ball joint of each anti-roll bar link and connect lower ball joints to axle.
8. **Tighten nuts to 100 Nm (74 lb. ft.)**
9. Repeat steps 2 – 7 for the front axle



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