

**TF2142: METAL SUMP UPGRADE KIT****DISCOVERY 3 & 4, RANGE ROVER SPORT, RANGE ROVER L322****REPLACES PART # LR007474 FROM ZF 6-SPEED AUTO GEARBOX (6HP26 / 6HP28)****FITTING INSTRUCTIONS**

1. Put the car into gear or park and apply the hand brake.
2. Once the fluid has been drained from the transmission simply remove the bolts from the old unit.
3. Cut the old plastic sumps filter tube with a hacksaw.
4. Slide the old sump out and remove the other end of the sawn off filter tube.
5. The new separate filter can then be fitted and the new sump pan slides into place and is bolted up with the new gasket supplied.
6. Once secure the transmission can be filled as per manufacturer's instructions
7. *The new sump pan also has the added benefit that it is manufactured in durable steel rather than the plastic of the original item.

Plastic Pan/Filter**Metal Pan and filter kit**

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