

**TF2003: TERRAFIRMA HD 24 SPLINE REAR HALF SHAFTS (PAIR)****DEFENDER 110 / 130 – 1994 TO 2002 (SALISBURY DISC BRAKE REAR AXLE)****REPLACES KAM204 & KAM207****FITTING INSTRUCTIONS**

1. Put the car into gear and apply the hand brake, loosen rear wheel nuts, raise vehicle on a jack and then support the front axle on axle stands.
2. Remove the rear wheel.
3. Remove the rubber boot over the end of the drive shaft; remove the circlip and any shims.
4. Undo the five bolts that secure the drive flange to the hub.
5. Remove the drive flange and then remove the drive shaft, be prepared to catch any oil that may come out.
6. Insert the new H/D drive shaft.
7. Replace the drive flange, a new drive flange gasket is recommended.
8. Re-fit the five bolts to secure the drive flange and tighten to the manufacturers recommended torque setting.
9. Re-fit the circlip and any shims that may be required.
10. Re-fit the wheel.
11. Lower the car onto the ground and tighten the wheel nuts to the manufacturers recommended torque settings.
12. Repeat the process on the other side.
13. If you lost any oil check the oil level via the level hole in the rear diff case.

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