

**TF115: TERRAFIRMA WIDE WHEEL ARCH KIT****DISCOVERY 2****FITTING INSTRUCTIONS**

1. Put the car into gear or park and apply the hand brake.
2. Slacken the screws for the front inner wheel arch liner (x3)
3. Offer up the front extended arch piece, so that the cut away covers inner wheel arch liner screw hole.
4. Using a permanent marker, mark through the holes of extended wheel arch on to the wing.
5. Remove the extended arch and drill 2mm pilot holes through the wing.
6. Feed the rubber strip onto the extended arch and cut to the correct length.
7. Offer the extended arch back up to wing. Using plastic screw caps put the screw through the cap and feed through arch hole and then screw into the wing.
8. Retighten the 3 wheel arch liner screws.
9. Repeat this process on the other front wheel arch.
10. For the rear arches (2nd row door, rear quarter panel), there are no wheel arch liner screws to slacken, but repeat the above process for each arch piece.



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