



**TF1120 : TERRAFIRMA SUPER WIDE SPECTRE STYLE WHEEL ARCH KIT**

**DEFENDER 90 / 110**

**FITTING INSTRUCTIONS**

Contents

Arches- 1 x n/s front, 1 x o/s front, 2 Rears (not handed)  
28 Black Flange Screws

Tools Required

Drill with 2mm Drill Bit  
Phillips Screwdriver  
Felt Tip Pen

1. Offer n/s front arch (shorter end of wheel arch to front of vehicle) to the wing in the desired position. Depending on size of wheels being fitted the arch can be moved up/down to accommodate various sizes. It is optional to cut and remove part of the wing depending on size of wheel being used.
2. Once in desired position mark screw inserts with Pen.
3. Remove arch and drill holes.
4. Replace arch and use black screws provided to screw up and tighten with crosshead screwdriver.
5. Repeat Step 1 & 2 with o/s front arch.
6. The rears need to be centralised by eye because the radius arms only move the wheel backwards, this is important if you have fitted very large diameter tyres.

**Note: these wheel arches project 18cm / 7" outwards from the wing once fitted.**



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