

**TF0018: TERRAFIRMA SKELETON REAR STEP BUMPERS FOR****DEFENDER 90 / 110 / 130****FITTING INSTRUCTIONS**

Note: Terrafirma rear step bumpers can be fitted to all Defenders with or without towing equipment and with Terrafirma spare wheel carriers.

Items included: Left and right rear step bumpers, no tow bar bracket, nuts, bolts and washers.

Tip: Insert all bolts and check for alignment and best fit before tightening.

If a spare wheel carrier is fitted begin with the right hand rear step bumper, remove the lower spare wheel carrier bracket bolts, position the rear step bumper into the jacking point and replace the bolts but do not tighten, select the appropriate washers to correctly position/align the rear step bumper so that all mounting points make contact with the cross member, if a towing bracket is fitted ensure the inner mounting point sits nicely against it.

If rear seat supports are fitted select M10x110 bolts and attach the main mounting bracket to the crossmember. If rear seat supports are not fitted use M10x75 bolts. Use M10 x25 bolts to attach the inner mounting point. It may be necessary to drill holes in the tow bar mounting plate.

If a tow bar is not fitted use the no tow bar bracket and attach to the underside of the cross member using M10x25 bolts.

When you are happy that you have good alignment, all bolts can be tightened.

Repeat the process for the left side rear step bumper, no spacer washers should be necessary.

Thank you for choosing this Terrafirma product.